



Schweißtechnische Lehr- und Versuchsanstalt Mannheim GmbH
Staatlich anerkannt und akkreditiert als Ausbildungs- und Prüfstelle für Schweißtechnik

This

Certificate

Issued by

**Schweißtechnische Lehr- und Versuchsanstalt
Mannheim GmbH**

Certifies that the company



ULMA C y E, S.Coop.
Otadui Ps, 3 - 13 PK
E- 20560 Oñati (Gipúzcoa)

fulfils the requirements

EN ISO 3834-2:2021

**Quality requirements for fusion welding of metallic materials
Part 2: comprehensive quality requirements**

for the range of application specified in the enclosure.

Certificate No : SLV MA/3834-2/089/03/22
Issued : 18. March 2022
Validity : 2022-02-15 till 2025-02-14

**Schweißtechnische
Lehr- und Versuchsanstalt
Mannheim GmbH**



(Seal)

Department Quality Assurance

Dipl.-Ing. (FH) W. Ehrler, IWE



Schweißtechnische Lehr- und Versuchsanstalt Mannheim GmbH
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Enclosure to certifikate no. SLV MA/3834-2/089/03/22 from 18. March 2022

EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials

Part 2: comprehensive quality requirements

Range of validity of the certificate

- | | | |
|---|---|--|
| 1 | Range of Application: | Production and assembling of shoring, scaffolding and formwork systems |
| 2 | Base Materials: | material group CEN ISO/TR 15608:

1.1, 1.2, 1.3, 2.1, 2.2, 73, 23.1 |
| 3 | Welding Processes: | EN ISO 4063 - 131 (partly and fully mechanized)
EN ISO 4063 - 135 (partly and fully mechanized)
EN ISO 4063 - 141 (manually and fully mechanized)
EN ISO 4063 - 743 |
| 4 | Welding Supervisor:
<i>(name, christian name, date of birth, profession)</i> | Sasiain Isasi-Isasmendi, Amaia, 18.11.1976, IWE |
| 5 | Deputy:
<i>(name, christian name, date of birth, profession)</i> | Fernandez González, José Gonzalo, 26.10.1969, IWE |
| 6 | Remarks: | Within the scope of this certificate, the company has established procedures to examine the welding of the test pieces, to verify the tests and to issue the qualifications by Mrs. Amaia Sasiain Isasi-Isasmendi, IWE, and Mr. José Gonzalo Fernández González, IWE, for:

- welder approvals acc. to EN ISO 9606-1, -2
- operator approvals acc. to EN ISO 14732
- setting up WPS acc. to EN ISO 15609, to qualify them according to EN ISO 15614-1, -2 and EN ISO 15613 and to issue the WPQR.

This also applies to the qualification of subsuppliers by ULMA.

This certificate does not replace verifications required in legal areas.

EN 10346-S390 GD + Z275 M-A-C
EN 10346-S280 GD + Z275 M-A-C |

For the

**Schweißtechnische
Lehr- und Versuchsanstalt
Mannheim GmbH**



Department Quality Assurance

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