

Welding Certificate

WECE-CPR-1090-2.00302.GSIMA.2015.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

ULMA C y E, S. Coop.

**Otadui Ps, 3 - 13 PK
20560 Oñati (Gipúzcoa)
SPAIN**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 (partly mechanized), 135 (fully mechanized), 141
(manually), 141 (fully mechanized), 743

Material Group

1.1, 1.2, 1.3, 2.1, 2.2
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Amaia Sasiain Isasi-Isasmendi, IWE born on: 18.11.1976

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

José Gonzalo Fernandez González, IWE born on: 26.10.1969

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

15.02.2015

Period of validity

14.02.2025


Remarks

see reverse

Place and date of issue

Mannheim, 18.03.2022
Ehrler




Dipl.-Ing. (FH) Ehrler
Head of test body

Certificate number: WECE-CPR-1090-2.00302.GSIMA.2015.004

Remarks:

Manufacturing plant 1: ULMA C y E, S. Coop.
Otadui Ps, 3 - 13 PK
ES-20560 Oñati (Gipúzcoa)

Manufacturing plant 2: ULMA C y E, S. Coop.
Ctra. N-401 Madrid-C Real km 87
ES-45110 Ajofrin (Toledo)

Within the scope of this certificate, the company has established procedures to examine the welding of the test pieces, to verify the tests and to issue the qualifications by Mrs. Amaia Sasiain Isasi-Isasmendi, IWE, and Mr. José Gonzalo Fernández González, IWE, for:

- welder approvals acc. to EN ISO 9606-1
 - operator approvals acc. to EN ISO 14732
- setting up WPS acc. to EN ISO 15609, to qualify them according to EN ISO 15614-1 and EN ISO 15613 and to issue the WPQR.

This also applies to the qualification of subsuppliers by ULMA.

EN 10346-S390 GD + Z275 M-A-C / EN 10346-S280 GD + Z275 M-A-C

Material group 73 is not built-in into components in accordance with the REGULATION (EU) No 305/2011 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC.



General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File